UNITED STATES PATENT AND TRADEMARK OFFICE **CERTIFICATE OF CORRECTION**

PATENT NO. DATED

: 6,776,109 B2

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INVENTOR(S) : Segars et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 13,

Line 28, please delete the word "roil" and substitute the following -- roll --

Signed and Sealed this

Thirtieth Day of November, 2004

JON W. DUDAS Director of the United States Patent and Trademark Office